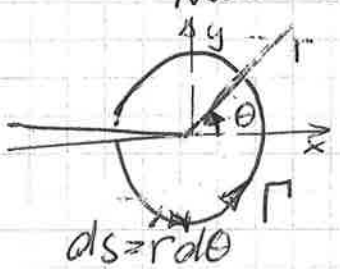


J 83m spänningsintensitetsparameter

För icke-linjära metaller: HRR - Hutchinson Rice Rosengren singularitet.

Ramberg-Osgood:



$$\epsilon = \frac{\sigma}{E} + \left(\frac{\sigma}{A'}\right)^{1/n} = \frac{\sigma}{E} + \left(\frac{\sigma}{A'}\right)^n$$

$$G = \int_{\Gamma} \left( W dy - T_{ij} n_j \frac{du_i}{dx} ds \right) \quad W = \int \sigma_y dy$$

$ds = r d\theta$

I plastiska zonen:

$$\epsilon \sim \sigma^n \quad d\epsilon \sim \sigma^{n-1} d\sigma$$

$$W \sim \int \sigma \sigma^{n-1} d\sigma = \int \sigma^n d\sigma = \frac{\sigma^{n+1}}{n+1} \sim \sigma \sigma^n \sim \sigma \epsilon$$

Väg  $\Gamma$  runt spalten:  $ds = r d\theta$

$$G \sim \int_{\Gamma} \sigma \epsilon ds = \int_{\Gamma} \sigma \epsilon r d\theta$$

$\sigma \epsilon \sim \frac{1}{r}$  om  $\int$  ändlig  $d\theta$   
 $r \rightarrow 0$

Sätt  $\epsilon \sim r^\lambda$ ;  $\epsilon \sigma \sim \frac{1}{r} \Rightarrow \sigma \sim r^{-(1+\lambda)}$

Ramberg-Osgood:  $\epsilon \sim \sigma^n$ ;  $r^\lambda \sim r^{-n(1+\lambda)} \Rightarrow \lambda = -\frac{n}{1+n}$

Alltså:  $\epsilon \sim r^{-\frac{n}{1+n}}$   $\sigma \sim r^{-\frac{1}{n+1}}$

HRR-singulara fält:

$n=1$ :  
 linjärt  
 elastiskt

$$\begin{cases} \sigma_{ij} = \sigma_y \left( \frac{J}{\alpha \sigma_y \epsilon_y I_n r} \right)^{\frac{1}{n+1}} \tilde{\sigma}_{ij}(\theta, n) & I_n = I_n(n) \\ \epsilon_{ij} = \alpha \epsilon_y \left( \frac{J}{\alpha \sigma_y \epsilon_y I_n r} \right)^{\frac{n}{n+1}} \tilde{\epsilon}_{ij}(\theta, n) \\ u_i = \alpha \epsilon_y \left( \frac{J}{\alpha \sigma_y \epsilon_y I_n} \right)^{\frac{1}{n+1}} r^{\frac{1}{n+1}} \tilde{u}_i(\theta, n) \end{cases}$$

$J$  definieras alltså amplituden i HRR-fältet vid LEFM

# 9.7 J-dominans

J-plastiska zonen: HRR-singuläret  $\sigma_{ij} \sim \left(\frac{r}{r_0}\right)^{-1/2}$   
 Elasticitet:  $n=1$ ,  $\sigma_{ij} \sim \frac{1}{\sqrt{r}}$   $\epsilon_{ij} \sim \frac{1}{\sqrt{r}}$

Förde ger w. sp. tåjn. de  $r \rightarrow 0$ . J-verkligheten blir,

SSY: K och J



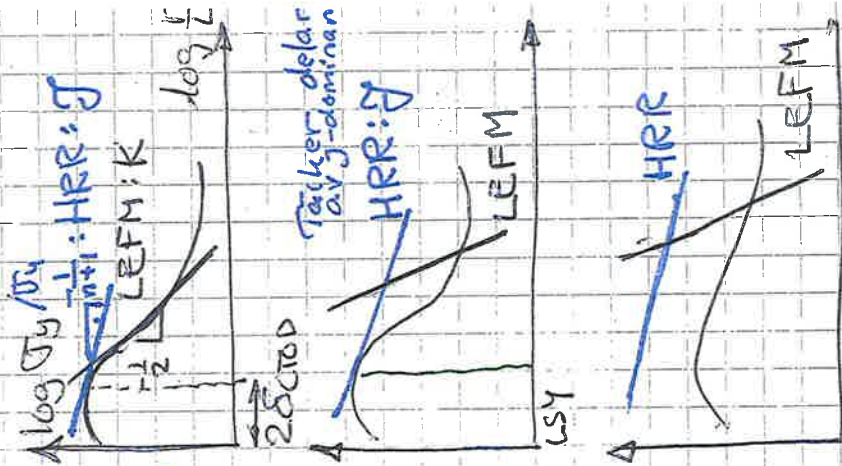
ELASTISK-PLASTISK: J och CTOD



LARGE SCALE YIELDING

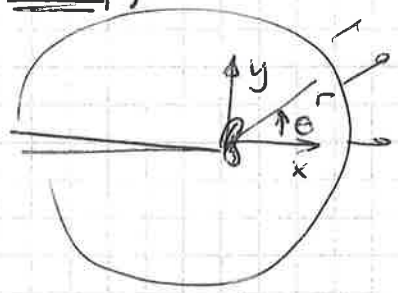


Suparameterlösningar gäller J



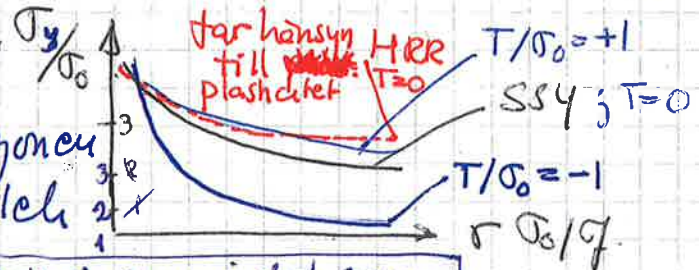
# 9.8 TVÅPARAMETERFRAMSTÄLLNINGAR

SSY, elastiska lösningar: **T-stress** 2 termer i Williams expansion



$$\sigma_{ij} = \frac{K_I}{\sqrt{2\pi r}} f_{ij}(\theta) + T \delta_{i1} \delta_{j1} = \frac{K_I}{\sqrt{2\pi r}} f_{ij} + \begin{bmatrix} T & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & +\nu T \end{bmatrix} \text{plan bö.}$$

T förblis ändlig då  $r \rightarrow 0$   
 T påverkar sp i plastzonen  
 zonen storlek



**J-Q-THEORY**: LSY  $\sigma_{ij} = \sigma_{ij}^{HRR} + \sigma_{ij}^{diff}$  Djupt inne i plastzonen MÄTER TRIAXIALITETE VID SPRUCKSPETSEN

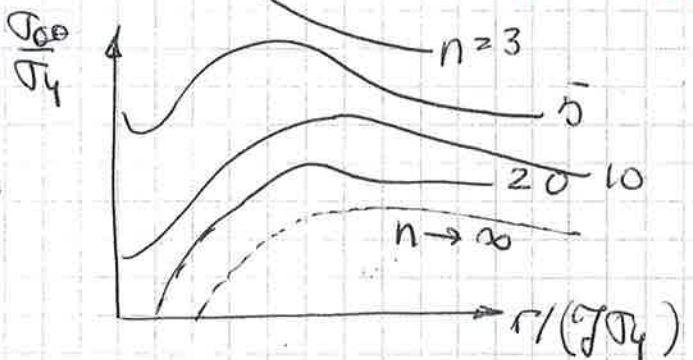
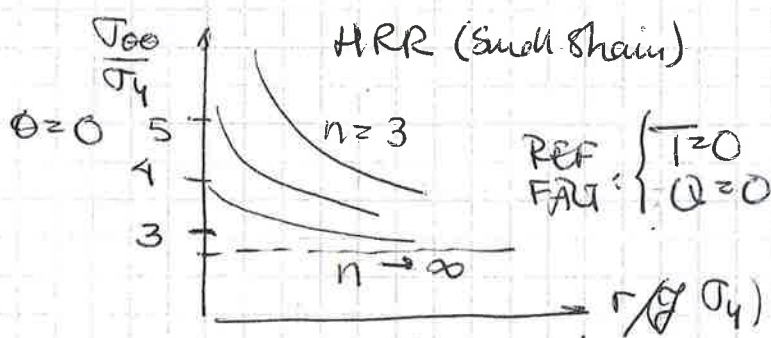
Alt Inne i plastiska zonen:  $\sigma_{ij} \approx (\sigma_{ij})_{T=0} + Q \sigma_{ij} \delta_{ij} \quad |\theta| \leq \frac{\pi}{2}$

$\sigma_{ij} < r < \frac{\sigma_y}{\sigma_0}$

DEF:  $Q = \frac{\sigma_{\theta\theta} - (\sigma_{\theta\theta})_{HRR}}{\sigma_y} \quad \theta=0 \quad r = \frac{2\gamma}{\sigma_y}$  POS Q ÖKAR ÖKAR HYDR. SP. JFR T MED HRR-FÄLTET ELLER SSY-LÖSNINGEN

ELLER  $Q = \frac{\sigma_{\theta\theta} - (\sigma_{\theta\theta})_{SSY, T=0}}{\sigma_y} \quad \theta=0 \quad r = \frac{2\gamma}{\sigma_y}$

ELLER  $Q = \frac{\sigma_m - (\sigma_m)_{SSY, T=0}}{\sigma_y} \quad \theta=0 \quad r = \frac{2\gamma}{\sigma_y}$  Q MINSKA => MINSKNING



$$\sigma_{ij} = \sigma_y \left( \alpha \sigma_y \epsilon_{ij} + \beta r \right)^{\frac{1}{n+1}} \sim \sigma_{ij}(\theta, n)$$

Fig 9.13

Q best utanför blintzonen  $\Rightarrow$  Q ökar av r med ändliga höjdn.

X

## 4.2 Fretting maps

To characterize how a specific material responds to fretting and in order to classify experimental data, fretting maps are used. The concept of fretting maps was introduced by Vingsbo and Söderberg [5] in 1986. Fretting maps illustrate the events in-between two moving surfaces in contact in a diagram of two variables. Several parameters can be monitored to create the fretting map, e.g. normal force, friction force or slip amplitude. To create a fretting map, two independently varying parameters are chosen whereas all other parameters are kept constant. The accuracy of the fretting map depends on the accuracy of included parameters and on the actual constancy of all parameters, not pictured in the fretting map. Despite this, fretting maps are useful and informative in characterizing fretting conditions, including damage.

Two types of fretting maps have been proposed by Jin and Mall [9]; the material response fretting map (MRFM), illustrating the material response for different load cases, and the running condition fretting map (RCFM), describing the state of contact between the two surfaces. In Figure 7 a RCFM in combination with a MRFM is shown [10].

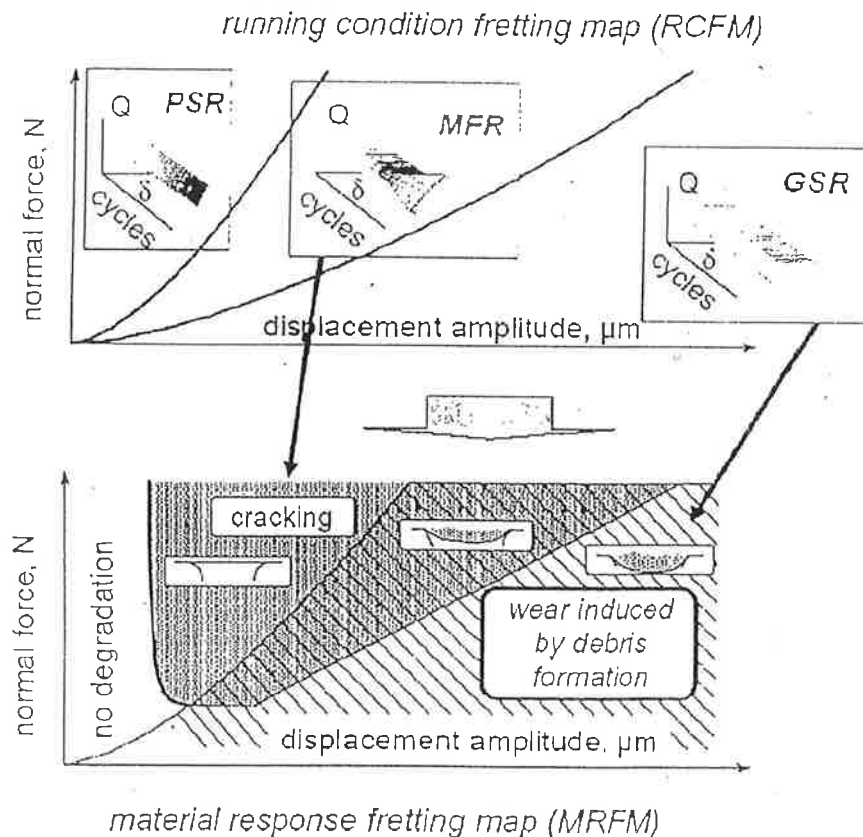


Figure 7. A combination of a RCFM with a MRFM. The RCFM involves the partial slip regime (PSR), the mixed fretting regime (MFR) and the gross slip regime (GSR) [10].

# Loadings

fe-safe™ can predict fatigue lives from a range of loading types:

( ) : numerics  
cast iron } we  
welds } have  
not  
done

- Single load time history applied to a linear elastic finite element model
- Multiple time histories of loading superimposed in fe-safe™ (more than 4000 load histories can be applied) *Palungren-Minor*
- Sequence of FEA stresses (elastic or elastic-plastic, linear or non-linear)
- Superimposition of steady state modal solutions *Hooke*
- Superimposition of transient dynamic modal solutions *Ramberg-Osgood* **NO**
- PSD loading, block loading test programmes, rainflow cycle matrices
- Effects of forming or assembly stresses can be included *Palungren-Minor*



Fatigue contour plot of a bracket

fe-safe™ includes a powerful simple-to-use batch command system, with on-line parametric variation for 'sensitivity' studies.

Standard analyses can be set up and saved for re-use.

# Analysis methods

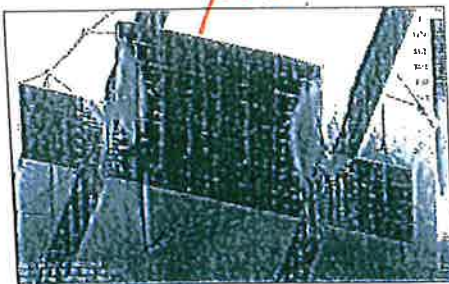
ALL TOTAL LIFE METHODS,  
NO FRACTURE MECHANICS

fe-safe™ includes an extensive range of analysis methods, all of which are included in the standard package:

- Strain-based multiaxial fatigue algorithms - axial strain, shear strain, Brown-Miller from FEA stresses, with a multiaxial Neuber's rule and cyclic plasticity model *Morrow* *Ramberg-Osgood*
- S-N curve analysis including multiaxial fatigue using axial stress or a new Brown-Miller analysis formulated for use with S-N curves *Wöhler, Basquin*
- Dang Van multiaxial fatigue for high cycle design *cf. Mises (HCF - elastic; Hooke)*
- Plots of materials data including the effect of temperature, strain rate etc
- Advanced analysis methods for fatigue of cast irons **NO**
- Analysis of welded joints **NO**
- High temperature fatigue included as standard *Material data included*
- Analysis from elastic and elastic-plastic FEA stresses, linear and non-linear analysis *HCF, LCF*
- Automatic detection of surfaces
- Automatic detection of fatigue hotspots, based on user-defined criteria : *notches*
- Comprehensive element/node group management
- Stress gradient corrections *notches*
- Interfaces to ABAQUS (.fil & .odb), ANSYS (.rst), MSC.Nastran (.op2 & .f06), NX Nastran (.op2 & .f06), NEI Nastran (.op02 & .f06), Pro/Mechanica (ASCII & binary), I-deas (.unv), ADAMS, .dac, MTS RPCIII (.rsp), BEASY, FEMSYS, CADFIX, Altair HyperMesh & Optistruct

*Ch.7* *Ch.8*  
CRITICAL PLANE MULTIAXIAL STRESS-LIFE & STRAIN-LIFE  
METHODS ARE INCLUDED AS STANDARD

*In materials part*



fe-safe™ fatigue contour plot of the internal structure of a transportation container

" fe-safe™ accurately identified the fatigue hotspot critical for the welded section. This allowed the design to be improved early in the design process, thereby avoiding costly redesign downstream"

Portsmouth Aviation, UK



" fe-safe™ - invaluable and indispensable for predictive fatigue analysis"

Eaton Corporation, Automotive Group, USA